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K6A 1K7
Canada

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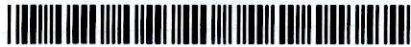
D3213-041
Job Sheet 212155



Part No: D3213-041

Job Qty: 2 pcs

Part Name: Replacement Interior Door For -015 & -025



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/11/20

Job Tracking No:

Due Date: 9/3/20

Created By: Marie Lajeunesse

Type: Stock

Description: S10P

Note: DWG REV B IPP Rev:A New Issue 05-11-17 17:27

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	9/2/20		0.00	0.78	Small Fab - 1		SEP 03 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	2 pcs	9/2/20		0.00	0.00	QC 5 - 10		SEP 03 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
120	Powdercoat - 4 Black Sand -	2	9/2/20		0.00	0.14	QC 5 - 50		SEP 03 2020
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
120	Powdercoat - 4 Black Sand -	2	9/2/20		0.00	0.14	QC 5 - 81		SEP 03 2020
							QC 5 - 82		
							Powdercoat - 1 - B4B		



Container No: S298422



Part: D3213 - 041

Job No: 212155

Serial No/Batch: S298422

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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www.dartaerospace.com

Date: 09/03/20

Plex 8/11/20 3:27 PM Dart.lajeunesse.marie

B4B

M56410

pcs

START: 7:50

O.V.T. 320°

FINISH: 8:20

130 QC 3

2
pcs

9/2/20

0.00 0.00

Powdercoat - 2 - B4B
 Powdercoat - 3 - B4B
 Powdercoat - 4 - B4B
 Powdercoat - 5 - B4B
 Powdercoat - 6 - B4B
 Powdercoat - 7 - B4B
 Powdercoat - 8 - B4B
 Powdercoat - 9 - B4B
 Powdercoat - 10 - B4B

DAS
 58
 9-89

SEP 03 2020

DAS 34 0-89

140 Small Fab - 2 - B4B

2
pcs

9/3/20

0.00 0.78

Small Fab - 1 - B4B
 Small Fab - 2 - B4B
 Small Fab - 3 - B4B
 Small Fab - 4 - B4B
 Small Fab - 5 - B4B
 Small Fab - 6 - B4B
 Small Fab - 7 - B4B
 Small Fab - 8 - B4B
 Small Fab - 9 - B4B
 Small Fab - Various 1 - B4B

SEP 04 2020

150 QC 5

2
pcs

9/3/20

0.00 0.00

QC 5 - 10
 QC 5 - 12
 QC 5 - 17
 QC 5 - 18
 QC 5 - 19
 QC 5 - 22
 QC 5 - 24
 QC 5 - 3
 QC 5 - 43
 QC 5 - 49
 QC 5 - 51
 QC 5 - 58
 QC 5 - 68

					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS
					QC 5 - 61	82
					QC 5 - 81	9-89
					QC 5 - 82	SEP 04 2020
160	Packaging 3-1 - Stock - B4B	2	9/3/20	0.00 0.00	Packaging 3 - 1 - B4B	
		pcs			Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	SEP 04 2020
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
170	QC 21 - SA	2	9/3/20	0.00 0.00	QC 21 - SA - 21	DAS
		pcs			QC 21 - SA - 70	28
					QC 21 - SA - 9	9-89
					QC 21 - SA - 77	
Part Op 100 - (Small Fab) 1-Assemble as per Dwg D3213 Transfer drill hinge using DT8470 & DT9520 Identify as per D3213-04						
Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)						
120 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3) START TIME: _____						
130 - (QC3- Inspect Part Finish)						
140 - (Small Fab) Assemble as per Dwg D3213						
150 - (QC5- Inspect part completeness to step on W/O)						
160 - (Identify as per dwg & Stock Location: _____)						
170 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3161-3	Hinge	4 pcs (2 ea)	100-Small Fab - 1	8202173
D3213-1	Door Panel	2 pcs (1 ea)	100-Small Fab - 1	8226751
D3213-3	Door Panel	2 pcs (1 ea)	100-Small Fab - 1	8227060
MS20470AD4-6	Rivet, Universal Head	2 Ea (1 ea)	100-Small Fab - 1	8198109
D2137	Decal(No Step)	2 pcs (1 ea)	140-Small Fab - 2 - B4B	8284439
D2419	Handle	2 pcs (1 ea)	140-Small Fab - 2 - B4B	8190756
D2462	Neoprene Seal (\$Per Foot)	4.8000 pcs (2.4 ea)	140-Small Fab - 2 - B4B	8140390
D2728-1	Dart Logo Label Small	2 pcs (1 ea)	140-Small Fab - 2 - B4B	8278216
MS20470AD4-4	Rivet, Universal Head	48 Ea (24 ea)	140-Small Fab - 2 - B4B	8196239
NAS1149DN632J	Washer	2 pcs (1 ea)	140-Small Fab - 2 - B4B	8256474

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3161-3	4	33	0
	D3213-1	2	5	0
	D3213-3	2	6	0
	MS20470AD4-6	2	830	0
140-Small Fab - 2 - B4B	D2137	2	12	0
	D2419	2	22	0
	D2462	5	339	0
	D2728-1	2	4,884	0
	MS20470AD4-4	48	14,593	0
	NAS1149DN632J	2	617	0

Part Specifications

Specifications could not be found.

Plex 8/11/20 3:27 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					